

ENZINRON (PC+ABS)

	METHOD	UNIT	VALUE
Mechanical Properties			
Specific gravity	ASTM D792	g/cm ³	1.13
Tensile yield strength	ASTM D638	Mpa	59
Breaking elongation	ASTM D638	%	54
Bending strength	ASTM 790	Mpa	65
Flexural modulus	ASTM 790	Mpa	2300
Shore hardness	ASTM D2240	D	84
Impact strength	ASTM D256	J/M	300
Thermal Properties			
Melting point	DSC	°C	180
Heat distortion temperature	ASTM D648	°C	90
Operating temperature	-	°C	90
Maximum operating temperature	-	°C	120
Thermal conductivity	DIN 52612- 1	W/(K-M)	0.17
Coefficient of linear thermal	ASTM D696	10 ⁻⁵ - 1/K	9
Electrical Properties			
Dielectric strength	ASTM D150	KV-mm	22
Dielectric loss factor	ASTM D150	-	0.015
Volume resistivity	ASTM D257	Ω.cm	10 ¹⁵
Surface resistivity	ASTM D257	Ω	10 ¹⁴
Dielectric constant	ASTM D149	-	3.3
Chemical Properties			
Water absorption	23°C 60%RH	%	0.4
Acid resistance	23°C 60%RH		+
Alkali resistance			0
Acid and alkali resistance			+
Resistance to sodium chlorate			0
Resistance to aromatic compounds			-
Resistance to ketone	23°C 60%RH		-
Resistance to hot water	23°C 60%RH		0
Others			
Flammability	UL 94		HB
Viscosity	-		+
Nontoxic and harmless	EEC 90/128 FDA		0
Coefficient of friction	DIN 53375		0.5

Remarks:

1. "+": positive "-": negative "0": depends.
2. All the parameters above are based on raw material but not finished products.