

ENZINRON (PA6)

	METHOD	UNIT	VALUE
Mechanical Properties			
Specific gravity	ASTM D792	g/cm ³	1.13
Tensile yield strength	ASTM D638	Mpa	74
Breaking elongation	ASTM D638	%	5
Bending strength	ASTM 790	Mpa	90
Flexural modulus	ASTM 790	Mpa	2200
Shore hardness	ASTM D2240	D	85
Impact strength	ASTM D256	J/M	50
Thermal Properties			
Melting point	DSC	°C	220
Heat distortion temperature	ASTM D648	°C	70
Operating temperature	-	°C	85
Maximum operating temperature	-	°C	160
Thermal conductivity	DIN 52612- 1	W/(K-M)	0.23
Coefficient of linear thermal	ASTM D696	10 ⁻⁵ - 1/K	8
Electrical Properties			
Dielectric strength	ASTM D150	KV-mm	25
Dielectric loss factor	ASTM D150	-	0.032
Volume resistivity	ASTM D257	Ω.cm	10 ¹⁴
Surface resistivity	ASTM D257	Ω	10 ¹⁶
Dielectric constant	ASTM D149	-	4.2
Chemical Properties			
Water absorption	23°C 60%RH	%	1.28
Acid resistance	23°C 60%RH		-
Alkali resistance			+
Acid and alkali resistance			+
Resistance to sodium chlorate			0
Resistance to aromatic compounds			+
Resistance to ketone	23°C 60%RH		+
Resistance to hot water	23°C 60%RH		+
Others			
Flammability	UL 94		HB
Viscosity	-		+
Non toxic	EEC 90/128 FDA		+
Coefficient of friction	DIN 53375		0.36
Anti-ultraviolet	-		-

Remarks:

- 1.“+”: positive “-”: negative “0”: depends.
2. All the parameters above are based on raw material but not finished products.